

Code:	EVA-FT-IN-035
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### 2XLPE-2LB-30°

# **Double Stage LDPE and EVA Crosslink Foam**

Property	Specification	Tolerance	Unit	Method	
Hardness	30° (79°F)	+/- 8°	Shore C	EVA-IT-CA-05	
Density	2.0	+/- 0.5	lb/ft3	ASTM D3575	
Tensile Strength	31.15	MIN	lb/in2	ASTM D3575	
Tear Strength	7.56	MIN	lb/in	ASTM D3575	
Elongation	183	+/- 15	%	ASTM D3575	
Shrinkage	3.29	MAX	%	ASTM D3575	
Compression set	15	MAX	%	EVA-IT-CA-01	
Flammability	100	MAX	mm/min	TL1010	

### **Available Sizes**

	Mold	Texture	Thickness	Unit	Width	Unit	Length	Unit
Option 1	2XLB-30T	N/A	3.94	Inches	59.06	Inches	98.43	Inches
Option 2								
Option 3								
Option 4								
Option 5								
Option 6								
Thickness	Folerances:	Complete bun +/- 0.08". Half Bun +/- 0.04" Half bun +/- 0.02" Below quarter bun +/- 0.012"						
Width and L Tolerances:	Width and Length Tolerances: +/- 0.79 inches.							

## **Chemical Attributes**

RoHS Directive (EU) 2015/863 Amending Annex II to Directive 2011/65/EU

Pass - the measured value is within the acceptance limit.

#### **Visual Attributes**

EVA and LDPE Crosslinked foam is a material that goes through an intense expansion process. In which it is very common to have some defects in the material, such as pinhole, bubble marks or skin marks. However, the bun must have a yield of at least 95%.

Note: It's recommended to cut the material at a temperature between 68°F to 86°F.

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